Tools Needed
- (1) Adjustable wrench
- (1) Cutting Saw for Aluminum
- (1) Power Drill
- (1) Drill Bit 7/64" steel 118 degree point
- (1) Tap - ¼-18 NPT
- Silicone sealant
- Teflon plumbers tape
- Scissors
- Vice grips
- Measuring tape/ruler

Included Parts
- Hose fittings (10-pack)
- Gasket (12 seals)
- 36" Interlock Drain Extrusion
- Bulb Seal (36" length)
- Mounting screw (25-pack)
- Debris filter (72" length)

Tubing, connectors and replacement parts sold separately
- Part # SL407.DR.050 5/8”ID Clear Tubing (50ft roll)
- Part # SL406.FT.13 Elbow fitting (10-pack)
- Part # SL406.FT.14 Tee fitting (10-pack)
- Part # SL405.36.SEAL Bulb Seal (36" length)
- Part # SL405.01.FOAM Debris filter (72" length)
Plan Your Assembly
FFI does not advise on materials, dimensions, or specifications of floor or subfloor.

Assembly Steps

1. Unpack and identify all kit items are accounted for.

2. Measure the distance between the track runs, see image above.

3. Cut the length of the extrusion to the desired length less 1.5mm (1/16") to account for gasketing.

4. Plan fittings according to application; Interior only, exterior only or both. Drill holes through the outer walls only.
Assembly Steps

5. Drill tap hole for drainage port using 7/16" Dia. drill bit.
   Note: Drainage port can be on either interior, exterior or both sides.

6. Thread drainage port with a ¼"-18 NPT tap.

7. Hand tighten hose fitting onto threaded interlock drain. With adjustable wrench, apply (1) half turn to ensure proper seal.

8. Attach gasket seals, one per side.

9. Slide Interlock Drainage assembly into place in between track for a snug fit, screw the lower base of the Interlock Drainage Kit to the FASTrack bridge.
10. Once drainage system is installed on jobsite, attach drainage system tubing. Attach drainage hose to valve fittings and run drainage hose line away from FASTrack to your pre-planned drainage area.

11. Cut debris filter to desired length and insert into drainage channel.

Example

Typical drainage tubing assembly for single-sided panel.

![Diagram of drainage assembly with annotations]

- **Dim A**: The distance from edge of panel to interior side of interlock seal.
- **Dim B**: The track bridge location related to the end of the track and interlock vertical seal. Dim B = Dim A + 22mm

Cut length for operating panels. Cut length = distance between the track walls (Note: The fixed panel will have a different length)

Fixed panel cut length = distance between outside track wall and inside surface of fixed panel.

Dim B is the track bridge location related to the end of the track and interlock vertical seal. Dim B = Dim A + 22mm

Part # SL406.FT.13 Elbow fitting (10-pack)
Part # SL406.FT.14 Tee fitting (10-pack)
FFI Warranty for Interlock Drainage Kit: Components are warranted for one (1) year from date of original purchase against defects in materials and manufacturing, under normal installation and use. Warranty doesn’t cover corrosion from direct exposure to harsh chemicals such as chlorine or chlorides, nor improper settling of floor. Any return or claim must be made according to FFI Terms and Conditions.